

| CUSTOMER:<br>MNOP COMPANY, INC. |                     |           |       | DWG NUMBER<br>987654 |                      | DESCRIPTION<br>MOLD 1 |         |         |         |         |         | REV.<br>B1 | REPORT #<br>9468 | DATE<br>##### |         |         |         |                    |
|---------------------------------|---------------------|-----------|-------|----------------------|----------------------|-----------------------|---------|---------|---------|---------|---------|------------|------------------|---------------|---------|---------|---------|--------------------|
| ITEM #                          | BLUEPRINT DIMENSION | TOLERANCE |       | B/P ZONE             | METHOD OF INSPECTION | ACTUALS               | OUT OF  | ACTUALS | OUT OF  | ACTUALS | OUT OF  | ACTUALS    | OUT OF           | ACTUALS       | OUT OF  | ACTUALS | OUT OF  | REMARKS            |
|                                 |                     | PLUS      | MINUS |                      |                      | CAV. 1                | TOL.    | CAV. 2  | TOL.    | CAV. 3  | TOL.    | CAV. 4     | TOL.             | CAV. 5        | TOL.    | CAV. 6  | TOL.    |                    |
| 1                               | 0.015               | 0.005     | 0.005 | NT.6                 | MOLD / COMPARATOR    | 0.0320                | 0.0120  | 0.0320  | 0.0120  | 0.0320  | 0.0120  | 0.0320     | 0.0120           | 0.0320        | 0.0120  | 0.0320  | 0.0120  | REF. ITEMS 13 & 14 |
|                                 | 0.015               | 0.005     | 0.005 |                      |                      | 0.0180                |         | 0.0180  |         | 0.0180  |         | 0.0180     |                  | 0.0180        |         | 0.0180  |         | REF. ITEM 56       |
| 2                               | 1.080               | 0.007     | 0.007 | E5                   | VIDEO / CMM          | 1.0980                | 0.0110  | 1.0919  | 0.0049  | 1.0945  | 0.0075  | 1.0969     | 0.0099           | 1.1015        | 0.0145  | 1.0963  | 0.0093  | DIA.               |
|                                 |                     |           |       |                      |                      |                       |         |         |         |         |         |            |                  |               |         |         |         |                    |
| 3                               | 0.074               | 0.005     | 0.005 | D6                   | VIDEO / CMM          | 0.0716                |         | 0.0715  |         | 0.0717  |         | 0.0714     |                  | 0.0724        |         | 0.0719  |         | 3X                 |
|                                 | 0.074               | 0.005     | 0.005 |                      |                      | 0.0707                |         | 0.0707  |         | 0.0706  |         | 0.0705     |                  | 0.0711        |         | 0.0708  |         | RANGE              |
| 4                               | 120                 | 1         | 1     | E6                   | VIDEO / CMM          | 120.162               |         | 120.151 |         | 120.169 |         | 120.125    |                  | 120.231       |         | 120.163 |         | ANGLE, 3X          |
|                                 | 120                 | 1         | 1     |                      |                      | 119.887               |         | 119.751 |         | 119.705 |         | 119.786    |                  | 119.716       |         | 119.795 |         | RANGE              |
| 5                               | 0.025               | 0.005     | 0.005 | D4                   | COMPARATOR           | 0.0250                |         | 0.0250  |         | 0.0250  |         | 0.0250     |                  | 0.0250        |         | 0.0250  |         | 6X                 |
| X                               | 45                  | 1         | 1     |                      |                      | 45.00                 |         | 45.00   |         | 45.00   |         | 45.00      |                  | 45.00         |         | 45.00   |         |                    |
| 6                               | 0.080               | 0.005     | 0.005 | E3                   | VIDEO / CMM          | 0.0836                |         | 0.0834  |         | 0.0825  |         | 0.0837     |                  | 0.0835        |         | 0.0836  |         | 3X                 |
|                                 | 0.080               | 0.005     | 0.005 |                      |                      | 0.0825                |         | 0.0816  |         | 0.0819  |         | 0.0827     |                  | 0.0828        |         | 0.0826  |         | RANGE              |
| 7                               | 0.092               | 0.005     | 0.005 | E3                   | VIDEO / CMM          | 0.0870                |         | 0.0868  | -0.0002 | 0.0873  |         | 0.0866     | -0.0004          | 0.0819        | -0.0051 | 0.0857  | -0.0013 | 6X HOLE A TO F     |
|                                 | 0.092               | 0.005     | 0.005 |                      |                      | 0.0870                |         | 0.0849  | -0.0021 | 0.0857  | -0.0013 | 0.0859     | -0.0011          | 0.0824        | -0.0046 | 0.0859  | -0.0011 |                    |
|                                 | 0.092               | 0.005     | 0.005 |                      |                      | 0.0868                | -0.0002 | 0.0852  | -0.0018 | 0.0857  | -0.0013 | 0.0858     | -0.0012          | 0.0829        | -0.0041 | 0.0852  | -0.0018 |                    |
|                                 | 0.092               | 0.005     | 0.005 |                      |                      | 0.0853                | -0.0017 | 0.0847  | -0.0023 | 0.0858  | -0.0012 | 0.0856     | -0.0014          | 0.0825        | -0.0045 | 0.0842  | -0.0028 |                    |
|                                 | 0.092               | 0.005     | 0.005 |                      |                      | 0.0856                | -0.0014 | 0.0849  | -0.0021 | 0.0858  | -0.0012 | 0.0859     | -0.0011          | 0.0829        | -0.0041 | 0.0855  | -0.0015 |                    |
|                                 | 0.092               | 0.005     | 0.005 |                      |                      | 0.0855                | -0.0015 | 0.0870  |         | 0.0868  | -0.0002 | 0.0872     |                  | 0.0838        | -0.0032 | 0.0853  | -0.0017 |                    |
| 8                               | 1.126               | 0.01      | 0.01  | E2                   | VIDEO / CMM          | 1.1205                |         | 1.1185  |         | 1.1178  |         | 1.1198     |                  | 1.1218        |         | 1.1214  |         | DIA                |
|                                 |                     |           |       |                      |                      |                       |         |         |         |         |         |            |                  |               |         |         |         |                    |
| 9                               | 0.800               | 0.005     | 0.005 | E2                   | VIDEO / CMM          | 0.7998                |         | 0.8015  |         | 0.8008  |         | 0.7996     |                  | 0.8006        |         | 0.8012  |         | DIA                |
|                                 |                     |           |       |                      |                      |                       |         |         |         |         |         |            |                  |               |         |         |         |                    |
| 10                              | 0.020               | 0.005     | 0.005 | D2                   | COMPARATOR           | 0.0200                |         | 0.0200  |         | 0.0200  |         | 0.0200     |                  | 0.0200        |         | 0.0200  |         | RAD. TYP           |
|                                 |                     |           |       |                      |                      | TYP.                  |         | TYP.    |         | TYP.    |         | TYP.       |                  | TYP.          |         | TYP.    |         |                    |
| 11                              | 0.300               | 0.005     | 0.005 | D2                   | VIDEO / CMM          | 0.3029                |         | 0.3066  | 0.0016  | 0.3055  | 0.0005  | 0.3030     |                  | 0.3042        |         | 0.3029  |         | DIA                |
|                                 |                     |           |       |                      |                      |                       |         |         |         |         |         |            |                  |               |         |         |         |                    |
| 12                              | 1.294               | 0.005     | 0.005 | D2                   | VIDEO / CMM          | 1.2930                |         | 1.2893  |         | 1.2869  | -0.0021 | 1.2906     |                  | 1.2951        |         | 1.2914  |         | DIA. 3X            |
|                                 |                     |           |       |                      |                      |                       |         |         |         |         |         |            |                  |               |         |         |         |                    |
| 13                              | 1.216               | 0.005     | 0.005 | C3                   | VIDEO / CMM          | 1.2072                | -0.0038 | 1.2039  | -0.0071 | 1.2021  | -0.0089 | 1.2052     | -0.0058          | 1.2121        |         | 1.2066  | -0.0044 | DIA. 3X            |
|                                 |                     |           |       |                      |                      |                       |         |         |         |         |         |            |                  |               |         |         |         |                    |
| 14                              | 45                  | 1         | 1     | D4                   | VIDEO / CMM          | 45.00                 |         | 45.00   |         | 45.00   |         | 45.00      |                  | 45.00         |         | 45.00   |         | 6X                 |
|                                 |                     |           |       |                      |                      | TYP.                  |         | TYP.    |         | TYP.    |         | TYP.       |                  | TYP.          |         | TYP.    |         |                    |

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|---------------------------------|---------------------|-----------|-------|----------|----------------------|---------|-----------------------|---------|---------|---------|--------|---------|------------|------------------|--------|---------------|--------|--------------------|
| ITEM #                          | BLUEPRINT DIMENSION | TOLERANCE |       | B/P ZONE | METHOD OF INSPECTION | ACTUALS | OUT OF                | ACTUALS | OUT OF  | ACTUALS | OUT OF | ACTUALS | OUT OF     | ACTUALS          | OUT OF | ACTUALS       | OUT OF | REMARKS            |
|                                 |                     | PLUS      | MINUS |          |                      | CAV. 7  | TOL.                  | CAV. 8  | TOL.    | CAV.    | TOL.   | CAV.    | TOL.       | CAV.             | TOL.   | CAV.          | TOL.   |                    |
| 1                               | 0.015               | 0.005     | 0.005 | NT.6     | MOLD / COMPARATOR    | 0.0320  | 0.0120                | 0.0320  | 0.0120  |         |        |         |            |                  |        |               |        | REF. ITEMS 13 & 14 |
|                                 | 0.015               | 0.005     | 0.005 |          |                      | 0.0180  |                       | 0.0180  |         |         |        |         |            |                  |        |               |        | REF. ITEM 56       |
| 2                               | 1.080               | 0.007     | 0.007 | E5       | VIDEO / CMM          | 1.0894  |                       | 1.0929  | 0.0059  |         |        |         |            |                  |        |               |        | DIA.               |
| 3                               | 0.074               | 0.005     | 0.005 | D6       | VIDEO / CMM          | 0.0716  |                       | 0.0713  |         |         |        |         |            |                  |        |               |        | 3X                 |
|                                 | 0.074               | 0.005     | 0.005 |          |                      | 0.0705  |                       | 0.0693  |         |         |        |         |            |                  |        |               |        | RANGE              |
| 4                               | 120                 | 1         | 1     | E6       | VIDEO / CMM          | 120.205 |                       | 120.130 |         |         |        |         |            |                  |        |               |        | ANGLE, 3X          |
|                                 | 120                 | 1         | 1     |          |                      | 119.754 |                       | 119.784 |         |         |        |         |            |                  |        |               |        | RANGE              |
| 5                               | 0.025               | 0.005     | 0.005 | D4       | COMPARATOR           | 0.0250  |                       | 0.0250  |         |         |        |         |            |                  |        |               |        | 6X                 |
| X                               | 45                  | 1         | 1     |          |                      | 45.00   |                       | 45.00   |         |         |        |         |            |                  |        |               |        |                    |
| 6                               | 0.080               | 0.005     | 0.005 | E3       | VIDEO / CMM          | 0.0818  |                       | 0.0832  |         |         |        |         |            |                  |        |               |        | 3X                 |
|                                 | 0.080               | 0.005     | 0.005 |          |                      | 0.0812  |                       | 0.0805  |         |         |        |         |            |                  |        |               |        | RANGE              |
| 7                               | 0.092               | 0.005     | 0.005 | E3       | VIDEO / CMM          | 0.0868  | -0.0002               | 0.0869  | -0.0001 |         |        |         |            |                  |        |               |        | 6X HOLE A TO F     |
|                                 | 0.092               | 0.005     | 0.005 |          |                      | 0.0870  |                       | 0.0854  | -0.0016 |         |        |         |            |                  |        |               |        |                    |
|                                 | 0.092               | 0.005     | 0.005 |          |                      | 0.0874  |                       | 0.0860  |         |         |        |         |            |                  |        |               |        |                    |
|                                 | 0.092               | 0.005     | 0.005 |          |                      | 0.0862  | -0.0008               | 0.0849  |         |         |        |         |            |                  |        |               |        |                    |
|                                 | 0.092               | 0.005     | 0.005 |          |                      | 0.0876  |                       | 0.0865  |         |         |        |         |            |                  |        |               |        |                    |
|                                 | 0.092               | 0.005     | 0.005 |          |                      | 0.0877  |                       | 0.0872  |         |         |        |         |            |                  |        |               |        |                    |
| 8                               | 1.126               | 0.01      | 0.01  | E2       | VIDEO / CMM          | 1.1187  |                       | 1.1117  | -0.0043 |         |        |         |            |                  |        |               |        | DIA                |
| 9                               | 0.800               | 0.005     | 0.005 | E2       | VIDEO / CMM          | 0.8004  |                       | 0.7987  |         |         |        |         |            |                  |        |               |        | DIA                |
| 10                              | 0.020               | 0.005     | 0.005 | D2       | COMPARATOR           | 0.0200  |                       | 0.0200  |         |         |        |         |            |                  |        |               |        | RAD. TYP           |
|                                 |                     |           |       |          |                      | TYP.    |                       | TYP.    |         |         |        |         |            |                  |        |               |        |                    |
| 11                              | 0.300               | 0.005     | 0.005 | D2       | VIDEO / CMM          | 0.3038  |                       | 0.3066  | 0.0016  |         |        |         |            |                  |        |               |        | DIA                |
| 12                              | 1.294               | 0.005     | 0.005 | D2       | VIDEO / CMM          | 1.2874  | -0.0016               | 1.2811  | -0.0079 |         |        |         |            |                  |        |               |        | DIA. 3X            |
| 13                              | 1.216               | 0.005     | 0.005 | C3       | VIDEO / CMM          | 1.2023  | -0.0087               | 1.1952  | -0.0158 |         |        |         |            |                  |        |               |        | DIA. 3X            |
| 14                              | 45                  | 1         | 1     | D4       | VIDEO / CMM          | 45.00   |                       | 45.00   |         |         |        |         |            |                  |        |               |        | 6X                 |
|                                 |                     |           |       |          |                      | TYP.    |                       | TYP.    |         |         |        |         |            |                  |        |               |        |                    |

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|---------------------------------|---------------------|-----------|-------|----------------------|----------------------|---|--------|---------|--------|---------|--------|------------|------------------|---------|---------------|---------|---------|-----------------|
| ITEM #                          | BLUEPRINT DIMENSION | TOLERANCE |       | B/P ZONE             | METHOD OF INSPECTION | ACTUALS   | OUT OF | ACTUALS | OUT OF | ACTUALS | OUT OF | ACTUALS    | OUT OF           | ACTUALS | OUT OF        | ACTUALS |         | OUT OF          |
|                                 |                     | PLUS      | MINUS |                      |                      | CAV. 1  | TOL.   | CAV. 2  | TOL.   | CAV. 3  | TOL.   | CAV. 4     | TOL.             | CAV. 5  | TOL.          | CAV. 6  |         | TOL.            |
| 15                              | 0.157               | 0.01      | 0.01  | D4                   | VIDEO / CMM          | 0.1601  |        | 0.1602  |        | 0.1599  |        | 0.1603     |                  | 0.1589  |               | 0.1601  |         | DIA. 3X         |
|                                 | 0.157               | 0.01      | 0.01  |                      |                      | 0.1596  |        | 0.1599  |        | 0.1598  |        | 0.1597     |                  | 0.1581  |               | 0.1595  |         | RANGE           |
| 16                              | NOT USED            |           |       |                      |                      |   |        |         |        |         |        |            |                  |         |               |         |         |                 |
| 17                              | 84.98               | 0.5       | 0.5   | D3                   | VIDEO / CMM          | 84.349  | -0.131 | 84.361  | -0.120 | 84.161  | -0.319 | 84.205     | -0.275           | 84.835  |               | 84.229  | -0.252  | ANGLE, 3X TOP   |
|                                 | 84.98               | 0.5       | 0.5   |                      |                      | 84.148  | -0.332 | 84.284  | -0.196 | 84.224  | -0.256 | 84.230     | -0.250           | 84.684  |               | 84.318  | -0.162  | LEFT (PER VIEW) |
|                                 | 84.98               | 0.5       | 0.5   |                      |                      | 84.365  | -0.115 | 84.486  |        | 84.547  |        | 84.416     | -0.064           | 84.209  | -0.271        | 84.589  |         | BOTTOM          |
| 18                              | 0.120               | 0.005     | 0.005 | B-B                  | DROP INDICATOR       | 0.1210  |        | 0.1214  |        | 0.1199  |        | 0.1220     |                  | 0.1201  |               | 0.1196  |         |                 |
| 19                              | 0.400               | 0.007     | 0.007 | B-B                  | DROP INDICATOR       | 0.4069  |        | 0.4108  | 0.0038 | 0.4050  |        | 0.3995     |                  | 0.4016  |               | 0.4053  |         | 3X              |
|                                 | 0.400               | 0.007     | 0.007 |                      |                      | 0.4055  |        | 0.4076  | 0.0006 | 0.4035  |        | 0.3953     |                  | 0.4000  |               | 0.4050  |         |                 |
| 20                              | 0.030               | 0.005     | 0.005 | B-B                  | MOLD / COMPARATOR    | 0.0260  |        | 0.0260  |        | 0.0260  |        | 0.0260     |                  | 0.0260  |               | 0.0260  |         | RADIUS          |
|                                 |                     |           |       |                      |                      | TYP.  |        | TYP.    |        | TYP.    |        | TYP.       |                  | TYP.    |               | TYP.    |         |                 |
| 21                              | 0.075               | 0.005     | 0.005 | B-B                  | DROP INDICATOR       | 0.0786  |        | 0.0793  |        | 0.0783  |        | 0.0766     |                  | 0.0777  |               | 0.0768  |         |                 |
|                                 | 0.075               | 0.005     | 0.005 |                      |                      | 0.0775  |        | 0.0771  |        | 0.0770  |        | 0.0732     |                  | 0.0752  |               | 0.0739  |         |                 |
| 22                              | 0.021               | 0.005     | 0.005 | B-B                  | VIDEO / CMM          | 0.0218  |        | 0.0224  |        | 0.0210  |        | 0.0212     |                  | 0.0222  |               | 0.0219  |         | TYPICAL         |
| X                               | 45                  | 1         | 1     |                      |                      | 45.00   |        | 45.00   |        | 45.00   |        | 45.00      |                  | 45.00   |               | 45.00   |         |                 |
| 23                              | 0.424               | 0.005     | 0.005 | B-B                  | VIDEO / CMM          | 0.4221  |        | 0.4221  |        | 0.4221  |        | 0.4218     |                  | 0.4213  |               | 0.4228  |         | DIA             |
| 24                              | 0.420               | 0.005     | 0.005 | B-B                  | VIDEO / CMM          | 0.4181  |        | 0.4181  |        | 0.4181  |        | 0.4178     |                  | 0.4173  |               | 0.4188  |         | DIA             |
| 25                              | 0.282               | 0.005     | 0.005 | B-B                  | VIDEO / CMM          | 0.2839  |        | 0.2829  |        | 0.2833  |        | 0.2842     |                  | 0.2834  |               | 0.2834  |         | DIA             |
| 26                              | 0.175               | 0.005     | 0.005 | B-B                  |                      | NOT INSPECTED - POSSIBLE BLUEPRINT ERROR. SEE ITEM # 47 |        |         |        |         |        |            |                  |         |               |         |         | DIA. 3X         |
| 27                              | 0.080               | 0.005     | 0.005 | B-B                  | MICROMETER           | 0.0815  |        | 0.0810  |        | 0.0825  |        | 0.0825     |                  | 0.0825  |               | 0.0830  |         |                 |
|                                 | 0.080               | 0.005     | 0.005 |                      |                      | 0.0805  |        | 0.0805  |        | 0.0805  |        | 0.0815     |                  | 0.0815  |               | 0.0805  |         |                 |
| 28                              | 0.110               | 0.005     | 0.005 | B-B                  | DROP INDICATOR       | 0.1099  |        | 0.1090  |        | 0.1100  |        | 0.1114     |                  | 0.1095  |               | 0.1092  |         |                 |
|                                 | 0.110               | 0.005     | 0.005 |                      |                      | 0.1090  |        | 0.1080  |        | 0.1092  |        | 0.1104     |                  | 0.1090  |               | 0.1089  |         |                 |
| 29                              | 0.480               | 0.005     | 0.005 | B-B                  | VIDEO / CMM          | 0.4801  |        | 0.4801  |        | 0.4803  |        | 0.4804     |                  | 0.4803  |               | 0.4795  |         | DIA             |